

White Paper SolarEdge Three Phase Inverter System Design and the National Electrical Code

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Introduction

The SolarEdge Distributed Energy Harvesting System is a state-of-the-art system designed to harvest the maximum possible energy from photovoltaic (PV) modules in utility-interactive (grid-tied) PV systems. A SolarEdge PV system, shown in Figure 1 below, consists of three main elements: PV modules, power optimizers (dc to dc converters) located at each module, and a separate dc to ac grid interactive inverter which can be located at the array or at a remote location, e.g. near the main service entrance. Balance of system equipment such as grounding, overcurrent protection, and disconnects are not shown in this diagram.

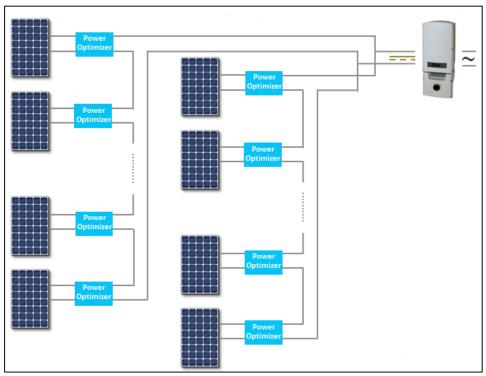


Figure 1 - Basic SolarEdge System Topology

UL1741 Listing

All SolarEdge products available in North America have been evaluated by Intertek (ETL), a Nationally Recognized Testing Laboratory (NRTL), and are listed to the UL1741 Standard. The NRTL program is, in turn, regulated by the Occupational Health and Safety Administration (OSHA).

The inverters are listed as utility interactive and are designed for use with ungrounded PV arrays. They comply with the requirements for Ground Fault Detection found in Section 690.35 of the National Electrical Code (NEC). All of the SolarEdge products carry the cETLus Mark indicating that they have been evaluated and approved for use in both the US and Canada. To be listed, a product must undergo extensive "type testing" in accordance with the requirements of the ANSI/UL1741 Standard. This includes basic safety testing and extensive power quality and anti-islanding tests to ensure compliance with the requirements of IEEE 1547. IEEE 1547 replaced the older IEEE 519 and 929 Standards and is the present source document for all of the utility interactive requirements. Once the product has passed this battery of tests the manufacturer is given authorization to apply the NRTL's Listing Mark to the product. In addition to the initial type testing, 100% of all products are required to undergo a limited number of end-of-production-line tests to verify the performance of protective functions and to guarantee insulation systems. Ongoing compliance with the Standard is provided by random quarterly factory inspections to help ensure that the product being shipped is the same as the product originally tested during the Listing process.

One frequently asked question concerns ongoing verification of product Listing. In all cases, the Listing Mark on the product is the primary reference indicating continuous compliance with the relevant Standards. Intertek (ETL) and other NRTLs also maintain online databases where the Listing information can be obtained. The ETL Listing database can be found at:

http://etlwhidirectory.etlsemko.com/WebClients/ITS/DLP/products.nsf/\$\$Search?OpenForm

Although these databases are a secondary reference to the Listing Mark on the product, the listing status can be verified online by searching for the manufacturer name, i.e. SolarEdge, or Solar Edge.



NOTE:

NRTL's do not provide letters verifying the validity of product listing. The sheer number of listed products and requests from interested parties simply makes this an impossible task. The Listing Mark on the product is the primary and best way to ensure that a product is listed.

Power Optimizers

The SolarEdge power optimizers utilize a very high efficiency single-stage dc-to-dc converter controlled by custom application specific integrated circuit (ASIC) devices. The power optimizer is typically located immediately adjacent to, or attached directly to, the PV module. In addition to Maximum Power Point Tracking (MPPT) and dc-to-dc conversion the power optimizers provide module level monitoring and a number of safety related functions. MPPT of the module is achieved via a fully independent control loop operating between each module and its power optimizer. The dc-to-dc converter in the power optimizer allows the PV module voltage and current at the converter input to be completely decoupled from (i.e. unrelated to) the converter output voltage and current. This is a key distinction between a SolarEdge system and traditional PV systems. The decoupling of input and output voltage and current has a number of Code implications that will be explained in this paper.

Basic System Operation

The SolarEdge system differs from traditional PV systems in that the SolarEdge system operates as an ungrounded array with a constant dc input voltage <u>regardless of the number of power optimizers wired in series</u>. Since the inverter regulates the inverter input voltage and current, string lengths between 8 and 50 power optimizers are possible (depending on system hardware and configuration). For more information on specific system configurations, contact SolarEdge.



NOTE:

The maximum string length is not influenced by minimum ambient temperature. The number of power optimizers that can be connected in a string depends on the module power rating, the fixed dc voltage regulated by the inverter and the power optimizer output current limit of 15 A.

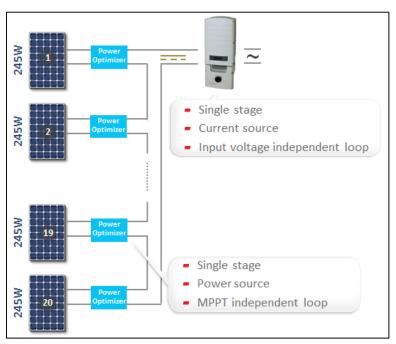


Figure 2 - Basic System operation

The SolarEdge three phase inverters operate at +/- 200 Vdc for 120/208 Vac grids and at +/- 425 Vdc for 277/480 Vac grids.

Inverters

The SolarEdge inverters employ a very high efficiency single-stage conversion, transformer-less topology. The SolarEdge inverter includes an independent voltage control loop that regulates the dc voltage at the input of the inverter. When used with the SolarEdge power optimizers the inverter operates at a fixed dc input voltage. This is another key difference compared to traditional systems, which include MPPT functions in the inverter. This constant voltage mode of operation results in a number of benefits in terms of system design flexibility, while remaining fully NEC complaint. In order to understand the code impacts of this mode of operation it is essential to examine each element in detail.

NEC Code Definitions

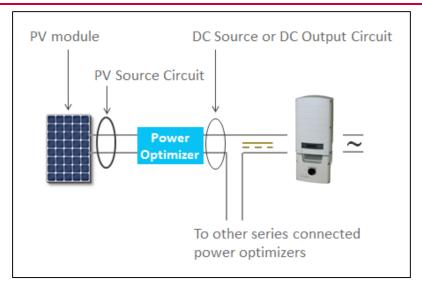


Figure 3 - Various elements with the terms defined or referred to in NEC Article 690.2.

- Photovoltaic Source Circuit Circuits between modules and from modules to the common connection point(s) of the dc system.
- Photovoltaic Output Circuit Circuit conductors between the photovoltaic source circuit(s) and the inverter or dc utilization equipment
- Inverter Input Circuit Conductors between the inverter and the battery in stand-alone systems or the conductors between the inverter and the photovoltaic output circuits for an electrical production and distribution network. Not applicable to the systems described in this paper.
- Photovoltaic System Voltage The dc voltage of any photovoltaic source or photovoltaic output circuit. For multi-wire installations, the photovoltaic system voltage is the highest voltage between any two DC conductors.
- DC Source Circuit * Circuits between dc converters and from dc converters to the common connection point(s) of the dc system.
- DC Output Circuit * Circuit conductors between the dc converters and the inverter or dc utilization equipment.

^{*} The terms dc source circuit and dc output circuit are found only in Article 690.11. The use of the terms "source circuit" and "output circuit" are consistent with other usage found in Article 690. The terms dc source or dc output circuits are used for clarity and to differentiate these circuits from PV source circuits and PV output circuits. The voltage and currents on the dc source and output circuits do not have PV characteristics and therefore cannot be calculated using Voc and Article 690.7 for voltage, or Isc and Article 690.8 for current.

PV Source Circuits

In a SolarEdge system, the PV source circuits are limited to those conductors between the PV module and the power optimizer. Since every PV module is connected directly to a power optimizer there is no common connection point between adjacent modules. The PV source circuit voltage is therefore limited to that of the single module or modules connected to the power optimizer.

An example of the PV source circuit calculations required by the Code is given below for a typical 245 Watt crystalline PV module and a 250 Watt power optimizer:

PV Module	
Maximum Power	245 Wp
Open Circuit Voltage (Voc)	37.37 Vdc
Max Power Voltage (Vmpp)	30.8 Vdc
Short Circuit Current (Isc)	8.25 Adc
Max Power Current (Imp)	7.96 Adc

Power Optimizer (OP250-LV)	
Maximum Input Power	250 W
Minimum Input Voltage	5 Vdc
Maximum Input Voltage	55 Vdc
Maximum Module Isc	10 Adc
Maximum Output Current	15 Adc

Maximum PV System Voltage is calculated in accordance with the requirements of Article 690.7. A typical very low-temperature correction factor of 1.25 is required for systems operating at ambient temperatures of -36 to -40 °F (-32 to -40 °C). Using this correction factor the Maximum PV System Voltage equals 1.25*Voc = 1.25*37.37 = 46.71 Vdc. Because this is less than the maximum input voltage of the power optimizer the design is acceptable. For the power optimizer in this example, temperature calculations can essentially be eliminated for all modules with a temperature derated open circuit voltage of 44 Vdc or less, i.e. 55 Vdc/1.25.

SolarEdge manufactures several different power optimizers designed for various module voltages, size and types. Consult SolarEdge support or use the SolarEdge Site Designer available on the SolarEdge website: http://www.solaredge.us/groups/us/installer-tools/site-designer

- Maximum PV Current is calculated in accordance with Article 690.8 and is equal to 1.25*lsc = 1.25*8.25 = 10.31 Adc. The power optimizers include an internal current limiting function as described in Article 690.8 (B)(2) and have been evaluated for continuous operation as permitted in Exception 1 of that Article. The maximum suggested module isc is therefore 10 Amps. Use of higher current modules will not damage the power optimizer but could result in reduced energy yield due to current limiting.
- **PV Conductor Sizing** The power optimizers are typically located in close proximity to the PV modules, and the PV circuit conductors are normally limited to those supplied as part of the listed PV module. In this case no additional ampacity calculations are required. In the unlikely event that additional wiring is needed between the PV module and the power optimizer these conductors should be sized in accordance with Article 690.8 (B) (1). The minimum *recommended* temperature de-rated ampacity for these conductors is 10*1.25A = 12.5 A.
- **Exposed Conductor Types** Because the SolarEdge system operates the modules in an ungrounded configuration, all exposed conductors including any conductors attached to the modules or added by the installer must be listed to UL Standard 4703 and be labeled PV Cable, PV Wire, Photovoltaic Cable, or Photovoltaic Wire as required by NEC 690.35(D).
- Over Current Devices The SolarEdge power optimizers include automatic reverse current protection which prevents current from flowing from the inverter input circuit back into the PV module. The majority of SolarEdge systems may be installed with only two strings. In a two string configuration there are no other parallel connected sources of fault current between the module and the power optimizers so no overcurrent devices are required in accordance with 690.9 (A) exception a. For systems with three strings or more fuses may need to be installed in both the positive and negative conductors as required by Article 690.35(B). For more information refer to the Technical Note "String Fusing Requirements in SolarEdge Systems" in the following link: http://www.solaredge.com/files/pdfs/string-fusing-requirements.pdf.

DC Source Circuit and DC Output Circuit (Inverter Input Circuit)

Calculation of the voltage and current in the dc source circuit requires an understanding of the operation of the SolarEdge system. Traditional PV inverters have MPPT functions built into the inverter. This means the inverter adjusts its dc input voltage to match that of the PV array connected to it. In this type of system, the modules are wired in series and the maximum system voltage is calculated in accordance with NEC Article 690.7, using the number of modules in series, the open circuit voltage of each module and the lowest expected ambient temperature at the system location.

In contrast, the SolarEdge inverters operate with a fixed dc input voltage that is regulated by the inverter. For systems connected to a 120/208 Vac grid the dc voltage is regulated at approximately +/- 200 Vdc relative to ground. For a system connected to a 277/480 Vac grid, the inverter regulates the dc voltage at approximately +/- 425 Vdc relative to ground.

The constant input voltage design of the inverter means that the inverter input circuit current is proportional to the total array power in accordance with Ohm's law I=P/V where I is the inverter input current, P is the total array power and V is the dc input voltage set by the inverter. The relationship between inverter input current and total array power is central to the operation of the SolarEdge system.

Maximum System Voltage and Voltage to Ground

In the SolarEdge system the PV modules are each connected to a power optimizer. The maximum system voltage would therefore be limited to that of the individual module, or series connected modules connected to a single power optimizer. The maximum system voltage would therefore be calculated according to Article 690.7 but only for the series connected modules feeding the individual power optimizer.

In addition to voltage of the series connected modules feeding the individual power optimizer it is important to evaluate the module voltage relative to ground. All modules and wiring connected to the input side of the power optimizer should have a voltage rating based on the **greater of:**

- The temperature corrected open circuit voltage of the series connected modules connected to the individual power optimizer, or;
- The maximum voltage relative to ground during normal operation and during fault conditions

Normal Operation

During normal operation the array ground reference is established by the center grounded Wye grid and referenced through the non-isolated inverter. This equivalent protection prevents over voltages on conductors and equipment and, results in the ungrounded array voltage being centered equally on either side of ground.



NOTE:

Since the ground reference is established through the inverter, the SolarEdge commercial inverters should not be used with ungrounded Wye, ungrounded Delta, or corner grounded Delta grid configurations. A separate isolation transformer is required for ungrounded Wye or for Delta applications. Contact SolarEdge for assistance with ungrounded Wye or with Delta grid configurations

The following examples illustrate the operation of the SolarEdge system with the two most common utility voltages in the United States; 277/480Vac and 120/208Vac. Each example system consists of (20) 245 W modules with power optimizers connected in a single string that is connected to a three phase SolarEdge fixed voltage inverter. For the 480Vac system, the dc voltage at the inverter input circuit will be +/- 425 Vdc relative to ground. For the 208Vac system the dc voltage at the inverter input circuit will be +/- 200 Vdc relative to ground. To simplify the calculations the power optimizer efficiency is assumed to be 100%.

Example: SolarEdge system operation at 480Vac and at STC

The system consists of (20) 245 W modules used in the previous calculations. Therefore the maximum PV Source Circuit Voltage is 1.25 * Voc = 1.25 * 37.37 = 46.71 Vdc and the PV source circuit design current is equal to 1.25 * Isc = 1.25 * 8.25 = 10.31 Adc. The maximum voltage of the dc circuit to ground is +/-490 Vdc so all modules and wiring in the PV source circuit feeding the power optimizers must be rated at least 490 Vdc (typical ratings are no less than 600 Vdc).

For simplicity we will assume all modules are operating at STC conditions and are producing full rated power. The total string power is therefore 4900 W (245 W * 20 = 4900 W). Each module is independently MPP tracked by its own power optimizer and is therefore operating at the STC maximum power point.

The PV source circuit has an operating voltage of 30.8 Vdc (rated max power operating voltage at 25° C), and the source circuit current is 7.96 A (245 W / 30.8 V = 7.96 A). The dc source circuit (power optimizer output) voltage is regulated at +/- 425 Vdc (relative to ground) and so the output voltage of the individual power optimizers is 850 Vdc / 20 = 42.5 Vdc. The maximum voltage of the dc circuit to ground is +/- 490 Vdc so the power optimizers, all wiring and switchgear in the dc source circuits must be rated for 980 Vdc or more (Note: the SolarEdge power optimizers and the SolarEdge Safety Switch for three phase inverters are rated for 1000 V; the SolarEdge 277/480 Vac three phase inverters are rated for 980 Vdc). The inverter input current is calculated by Ohm's law (I=P/V) and is 5.76 A (4900W/850V = 5.76 A). The dc source circuit design current is 15 Amps continuous which is the output current limit of the power optimizer.

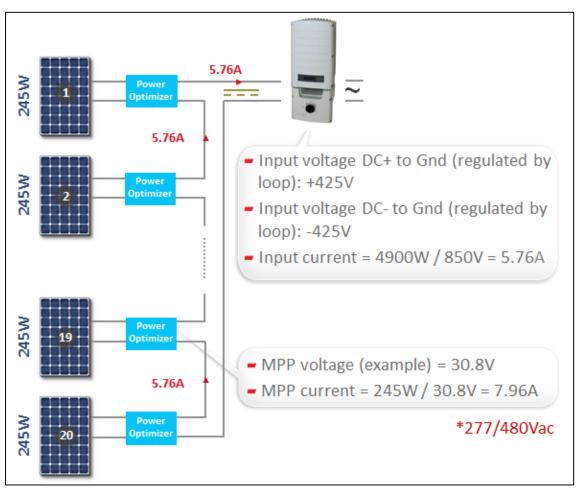


Figure 4 - Example of 480Vac Normal Operation at STC

Example: SolarEdge system operation at 208Vac and at STC

The system consists of the same (20) 245 W modules used in the previous example so the PV source circuit voltages and currents are the same, i.e. PV Source Circuit Voltage is 1.25 * Voc = 1.25* 37.37 = 46.71 Vdc and the design current is 1.25*Isc = 1.25*8.25 = 10.31 Adc. The system is connected to a 208 Vac grid and the inverter input voltage is regulated at 400 Vdc. The maximum voltage of the dc circuit to ground is +/- 250 Vdc so all modules and wiring in the PV source circuit feeding the power optimizers must be rated at least 250Vdc (typical ratings are no less than 600 Vdc).

As in the previous example the PV source circuits in this system also have an STC operating voltage of 30.8 Vdc (rated max power operating voltage at 25°C), and the source circuit current is 7.96 A (245W/30.8V = 7.96 A). The dc source circuit (power optimizer output) voltage is regulated at +/- 200 Vdc (relative to ground) and so the output voltage of the individual power optimizers is 400 Vdc /20 = 20 Vdc. The maximum voltage of the dc circuit to ground is +/- 250 Vdc so the power optimizers, all wiring and switchgear in the dc source circuits must be rated for 500 Vdc or more (Note: the SolarEdge power optimizers and the SolarEdge Safety Switch for three phase inverters are rated for 1000 Vdc; the SolarEdge 120/208 Vac three phase inverters are rated for 600 Vdc). The inverter input current is calculated by Ohm's law (I=P/V) and is 12.25 A (4900W/400V = 12.25 A). The dc source circuit design current is 15 Amps continuous which is the output current limit of the power optimizer.

When the inverter is disconnected from the array and during fault conditions the power optimizers revert to safety voltage mode (See section on safety). When in safety voltage mode, the array voltage will be limited to 1 Vdc x number of power optimizers series connected in a string.



NOTE:

PV Wire is approved for use in conduit but incorporates insulation that is much thicker than traditional THWN-2 or USE-2 wire. Conduit fill factors should be calculated using the actual insulation diameter and Table 1 of Chapter 9.

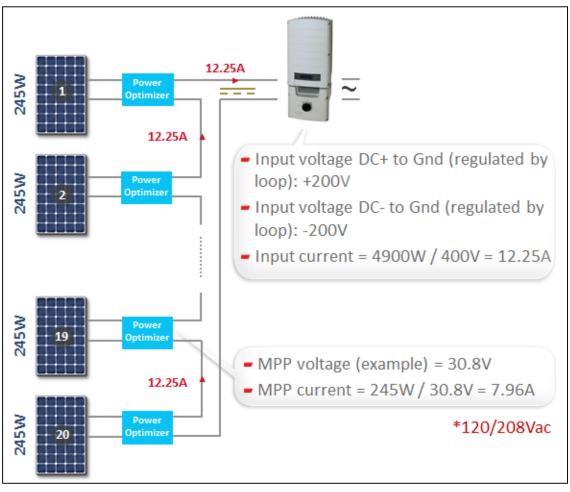


Figure 5 – Example of 208Vac Normal Operation at STC

Conductor Routing

Single conductor cables in exposed outdoor locations within the PV array are permitted by NEC Article 690.31 (B). Article 690 Section IV requires all dc conductors to be contained in a metallic raceway once they penetrate a building. In addition, beginning with the 2011 Code, these raceways

must be run along structural members, must be labeled with "Photovoltaic Power Source" every 10 feet, and on every section that is separated by enclosures, walls, partitions, ceilings or floors. The dc raceway must be at least 10 inches below the roof sheathing where it is not immediately below the PV array. Note that a type MC metal clad cable also meets the raceway requirement.

Maximum Inverter Input Circuit Current

The maximum inverter input circuit current is limited by the lower of two factors:

The output current of the power optimizers is internally limited to 15 Amps continuous. In systems with multiple parallel strings the maximum continuous inverter input current will be limited to the lesser of:

15A*n where n = the number of strings in parallel; or

- The maximum recommended inverter input current is proportional to the inverter power rating divided by the fixed input voltage as noted below. Recommended input limits for each inverter can be found in the inverter datasheet.
 - For 277/480 Vac inverters the total array power (STC) divided by the fixed inverter input voltage of 850 Vdc.
 - For 120/208 Vac inverters the total array power (STC) divided by the fixed inverter input voltage of 400 Vdc.

If the array power exceeds the maximum inverter input current the inverter will automatically limit output power as required by UL 1741. No hazard will be created and the inverter will operate within its ratings. While oversizing of arrays does not create any technical issues for the system the economics of such systems should be evaluated carefully. The SolarEdge Site Designer software provides additional guidance on array to inverter sizing ratios.

Inverter Input Overcurrent Protection and Disconnecting Means

The SolarEdge system has been designed to allow the inverter to operate at full power with a maximum of two strings of power optimizers in most configurations. The SolarEdge inverter does not allow reverse current flow from the grid back to the power optimizers during fault conditions. As a result no overcurrent devices are needed between the inverter and the power optimizers if the PV system is configured with one or two strings of power optimizers.



NOTE:

In some cases three or more strings of power optimizers are wired in parallel. Fusing may be required to protect the wiring between the power optimizers and the inverter. Because the circuit conductors are not grounded, in such cases fuses would be required on both the negative and positive conductors. The recommended fuse size of 20 Amps is calculated using the 15 Amp continuous output current limit of the power optimizer multiplied by 1.25 in accordance with NEC Articles 210.19 and 240.4.

For more information refer to the Technical Note "String Fusing Requirements in SolarEdge Systems" in the following link: http://www.solaredge.com/files/pdfs/string_fusing_requirements.pdf.

The SolarEdge inverter is supplied with a listed combined dc and ac disconnecting means fulfilling all requirements of NEC Article 690.35 (A) and associated references to 690 Part III. The dc side of the switch disconnects both positive and negative conductors, i.e. all ungrounded conductors. The dc/ac disconnect includes lockout tagout provisions for enhanced safety of installers and service personnel.

Safety Features

- **Ground Fault Protection** The SolarEdge system includes ground fault detection as required by 690.35 (C) because the array circuit conductors are ungrounded. Each power optimizer monitors its connected modules and communicates any detected fault to the inverter. The inverter monitors the conductors between the power optimizers and the inverter. In response to a ground fault the inverter will cease to export power, shut down the power optimizers to isolate the faulted circuit, and indicate the ground fault on the inverter display. The location of the ground fault is also flagged in the web-based monitoring software and, optionally, an email notification of the fault can be generated.
- Safety Voltage The SolarEdge system includes a special safety voltage mode that greatly reduces electrocution hazards for installers and emergency response personnel. During installation and commissioning of the system the output voltage of each power optimizer is automatically limited to approximately 1 Vdc. Since the maximum number of power optimizers is limited to 50 or less the maximum safety voltage of the system is limited to approximately 50 Vdc (277/480 Vac inverters) or 25 Vdc (120/208 Vac inverters).

The inverter input circuit voltage (equal to the sum of all power optimizer output voltages) increases to the normal operating voltage only when connected to a properly operating inverter. The system automatically reverts to safety voltage mode, i.e. 1 Vdc per power optimizer, should the inverter experience any fault condition, be disconnected from the grid, or if the power optimizers are disconnected from the inverter.

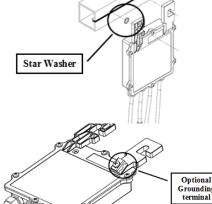
Grounding

The SolarEdge system utilizes ungrounded PV arrays as allowed under NEC Article 690.35. Because the array is ungrounded, the requirements of 690.42 and 690.47 are not applicable and no main system bonding conductors or dc grounding electrode conductors are required. The inverter and power optimizers must each be supplied only with an equipment ground as required by Article 690.43. The equipment grounding conductors should be sized and installed in accordance with the requirements of Articles 690.45(A), 690.46 and 250.122.

Power Optimizers Where the output of the power optimizers is protected by an over current device, the array equipment grounding conductors should be sized based on the size of the overcurrent device. Since no over current protective devices are required in a typical SolarEdge system, the equipment grounding conductors should be sized based on the maximum power optimizer output current of 15 Amps. NEC 690.45(A) would yield a minimum equipment grounding conductor size of 14 AWG copper, but the requirements of 250.120(C) may require a larger size for conductors exposed to physical damage.

Equipment grounding of power optimizers can be accomplished using one of two methods as outlined in the SolarEdge installation manual:

1 Power optimizers are typically bolted directly to a metallic support structure and can be grounded through that support structure using stainless steel star washers between the power optimizer and the support structure. The star washers supplied with the power optimizers have been evaluated and listed as a grounding means in accordance with the requirements of NEC Article 690.43(C).



- When mounted to metallic structures using sliding nuts, or to non-metallic structures, a separate equipment grounding conductor is required. Optional supplementary grounding hardware is available for this purpose. Contact SolarEdge for details.
- Inverters The ac output equipment grounding conductor for the inverter is required in accordance with Article 690.43(C) and Article 250.122. The size of the equipment grounding conductor is based on the size of the ac overcurrent device protecting the ac output circuit connected to the inverter. The minimum allowable size of the ac overcurrent device should be sized based on the continuous output current of the inverter * 1.25. The maximum size of the ac overcurrent device for each inverter is specified in the inverter documentation.

For additional information concerning the installation of SolarEdge equipment please refer to the installation manuals and white papers supplied with the equipment or on the SolarEdge website www.solaredge.com.