

StorEdge Three Phase Inverter - External Choke Fans Replacement

Kit Contents

Fan bracket with three external choke fans and cables

Required Tools

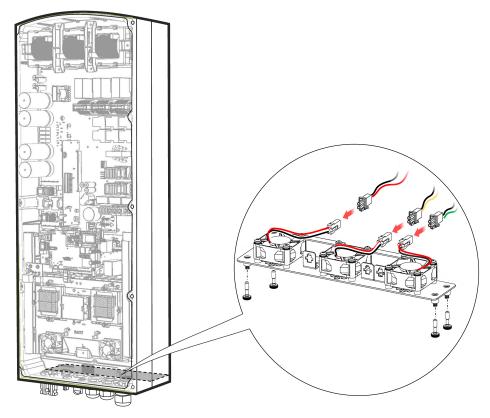
Phillips screwdriver

Replacing the External Choke Fans

1. Switch the inverter ON/OFF/P switch to OFF. Wait 5 minutes for the capacitors to discharge.



- 2. Disconnect the AC to the inverter by turning OFF the circuit breakers on the distribution panel.
- 3. Release the four screws that fasten the fan bracket.
- 4. Take a picture the fan bracket before disconnecting any wires from it.
- 5. Lower the bracket and disconnect the fan wires from the male connectors as shown below.



- 6. Remove the fan bracket.
- 7. Take a new fan bracket and connect the fan wires to the male connectors:
 - Left fan to connector with red and black wires
 - Middle fan to connector with black and yellow wires
 - Right fan to connector with black and green wires
- 8. Mount the new fan bracket and fasten the fan bracket with the four screws.